

SPECIFICATIONS

FOR TOPLITE COB MODULE

MODEL: ATE-R15



TOPLITE INTERNATIONAL LLC.

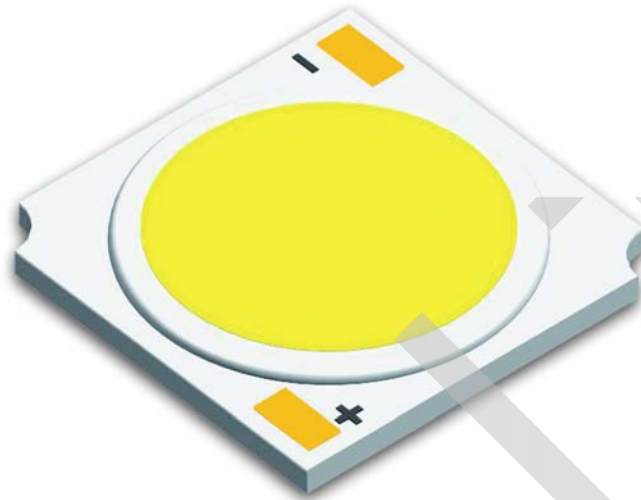
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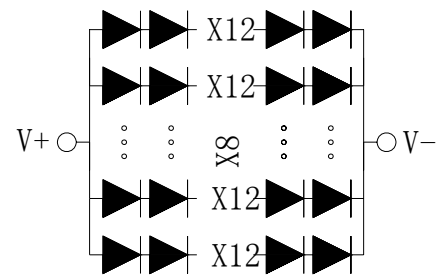
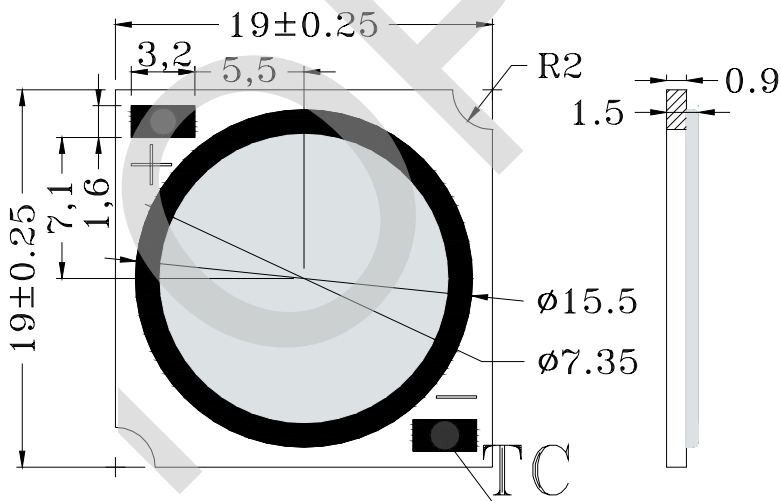
TECHNICAL DATA SHEET

ATE-R15 <FOR TOPLITE COB MODULE>

1. PRODUCT APPEARANCE



2. OUTLINE DRAWING



Unit: mm

Tolerance: ± 0.25

**TECHNICAL DATA SHEET****ATE-R15** <FOR TOPLITE COB MODULE>

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3. PERFORMANCE PARAMETERS**3-1. ABSOLUTE MAXIMUM RATINGS**

ITEM	SYMBOL	RATING	UNIT
Power Dissipation	P	38	W
Forward Current	I _F	960	mA
Reverse Voltage	V _R	60	V
Operating Temperature	T _{opr}	- 30 ~ + 80	°C
Storage Temperature	T _{stg}	- 40 ~ + 100	°C
Junction Temperature	T _{jmax}	110	°C

Note:

*1. Forward Current allows maximum surge current $\leq 10\text{ms}$.

*2. Power dissipation and forward current are the values when the LED is used within the range of the derating curve in this data sheet.



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3-2. ELECTRICAL-OPTICAL CHARACTERISTICS

(T_c=25°C)

**	PARAMETER	SYMBOL	CONDITION	MIN.	TYP.	MAX.	UNIT	
common	Forward Voltage ^{*1}	V _F	I _F =480mA	33.6	36	39.6	.V	
	Beam Angle	Deg		—	120	—	Deg	
W	** Color Temp.	T _C	I _F =480mA	2870	3045	3220	K	
	** Color Rendering Index ^{*3}	R _a		80	—	—	—	
	W ₁	Luminous Flux ^{*2}		Φ	1555	1632	—	lm
		Luminous Efficiency		η	90	96	—	lm/W
	W ₂	Luminous Flux ^{*2}		Φ	1660	18730	—	lm
		Luminous Efficiency		η	98	102	—	lm/W
D	** Color Temp.	T _C	I _F =480mA	4745	5028	5311	K	
	** Color Rendering Index ^{*3}	R _a		80	—	—	—	
	D ₂	Luminous Flux ^{*2}		Φ	1730	1836	—	lm
		Luminous Efficiency		η	102	108	—	lm/W
	D ₃	Luminous Flux ^{*2}		Φ	1853	1955	—	lm
		Luminous Efficiency		η	109	115	—	lm/W
C	** Color Temp.	T _C	I _F =480mA	6020	6530	7040	K	
	** Color Rendering Index ^{*3}	R _a		80	—	—	—	
	C ₂	Luminous Flux ^{*2}		Φ	1836	1955	—	lm
		Luminous Efficiency		η	108	115	—	lm/W
	C ₃	Luminous Flux ^{*2}		Φ	1972	2040	—	lm
		Luminous Efficiency		η	116	120	—	lm/W

(Note) Parameters is formulated based on shipping samples

*1. After 20 ms drive, Measurement tolerance: ± 3 %

*2. Monitored by Toplight's 1 m integrating sphere, after 20 ms drive, Measurement tolerance: ± 10 %

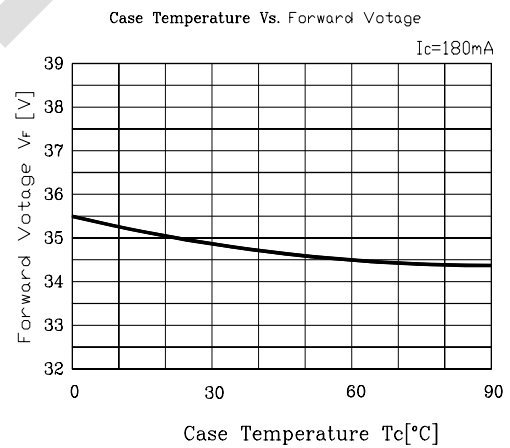
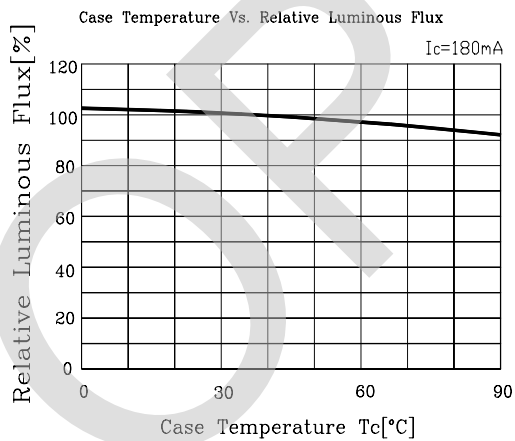
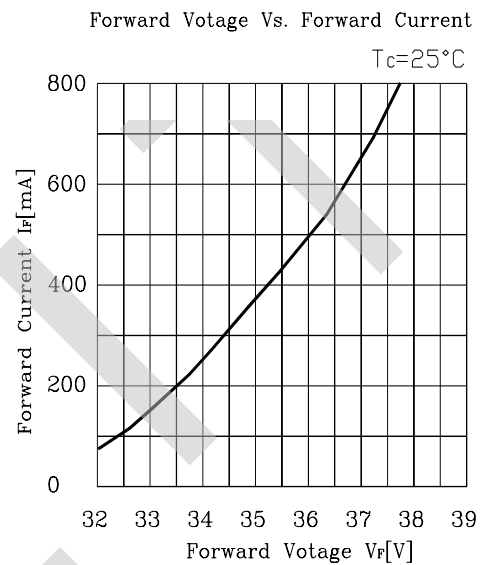
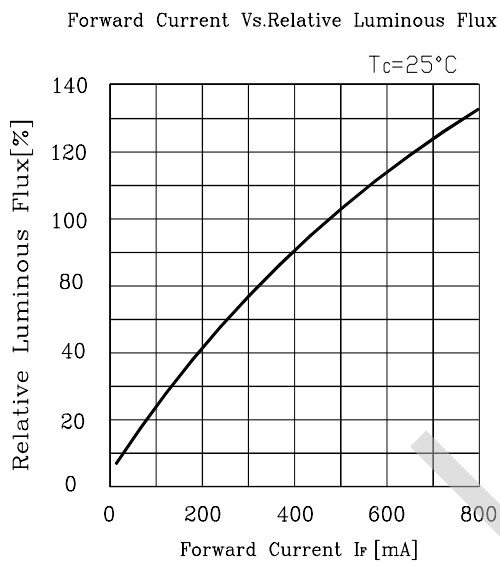
*3. Monitored by Toplight's 1 m integrating sphere, after 20 ms drive, Measurement tolerance:± 2



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3-3. Characteristics diagram (TYP.)



**TECHNICAL DATA SHEET****ATE-R15** <FOR TOPLITE COB MODULE>**4. RELIABILITY**

The reliability of products shall be satisfied with items listed below.

4-1. TEST ITEMS AND TEST CONDITIONS

NO.	TEST ITEM	TEST CONDITIONS	RESULT
1	Continuous operation test	$T_a = 25^\circ\text{C}$, $I_F = 480\text{ mA}$ \times 1000 hours(with Al fin)	PASS
		$T_a = 80^\circ\text{C}$, $T_j = 120^\circ\text{C}$, $I_F = 480\text{mA}$ \times 1000 hours(with Al fin)	
2	Low temperature storage	$T_a = -40^\circ\text{C}$ \times 1000 hours	PASS
3	High temperature storage	$T_a = 100^\circ\text{C}$ \times 1000 hours	PASS
4	Moisture resistance	$T_a = 60^\circ\text{C}$, 90%RH for 1000 hours	PASS
5	Thermal shock	$T_a = -40^\circ\text{C}$ \times 30minutes \sim 100°C \times 30minutes, 100 cycle	PASS

4-2. FAILURE CRITERIA

NO.	PARAMETER	SYMBOL	FAILURE CRITERIA
1	Forward Voltage	V_F	$V_F > \text{Initial value} \times 1.1$
2	Luminous Flux	Φ	$\Phi < \text{Initial value} \times 0.7$



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5. CHROMATICITY COORDINATES REGIONAL

5-1. 3000K CHROMATICITY COORDINATES

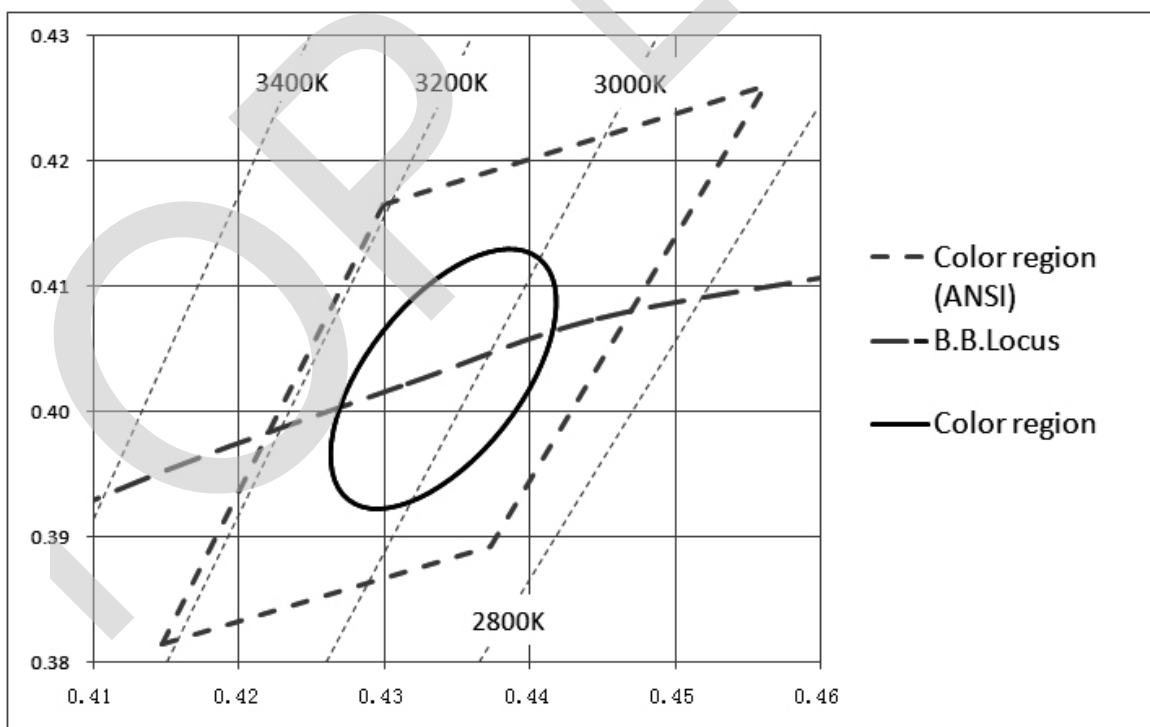
(Tolerance: $x,y \pm 0.005$)

($I_F = 480\text{mA}, T_c = 25^\circ\text{C}$)

Range	Chromaticity coordinates				
	NO.1	NO.2	NO.3	NO.4	CENTER
x	0.4562	0.4299	0.4147	0.4373	0.4338
y	0.4260	0.4165	0.3814	0.3893	0.4030

* The percentage of each rank in the shipment shall be determined by TOPLITE.

Chromaticity Diagram



Note: The tolerance of measurement at our tester is $V_F \pm 3\%$, $D_v \pm 10\%$, Chromaticity(x,y) ± 0.005 .



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5-2. 5000K CHROMATICITY COORDINATES

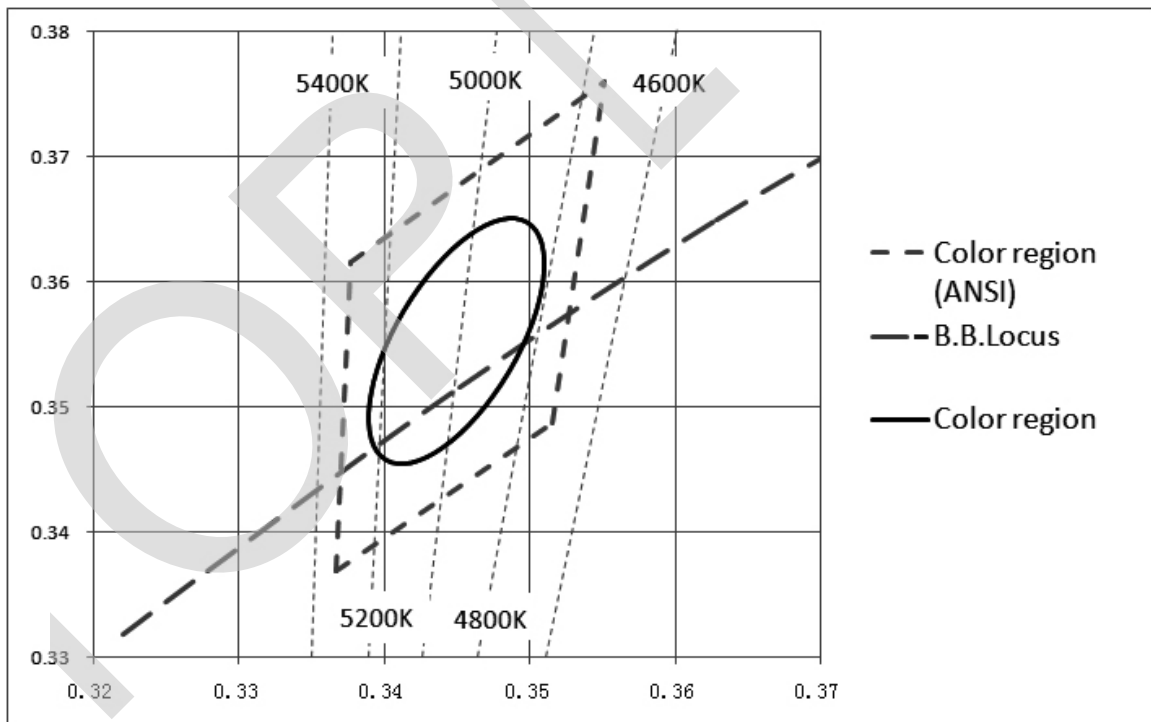
(Tolerance: $x,y \pm 0.005$)

($I_F = 480mA, T_c = 25^\circ C$)

Range		Chromaticity coordinates				
		NO.1	NO.2	NO.3	NO.4	CENTER
	x	0.3551	0.3376	0.3366	0.3515	0.3447
	y	0.376	0.3616	0.3369	0.3487	0.3553

* The percentage of each rank in the shipment shall be determined by TOPLITE..

Chromaticity Diagram



Note: The tolerance of measurement at our tester is $VF \pm 3\%$, $Dv \pm 10\%$, Chromaticity(x,y) ± 0.005 .



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5-3. 6500K CHROMATICITY COORDINATES

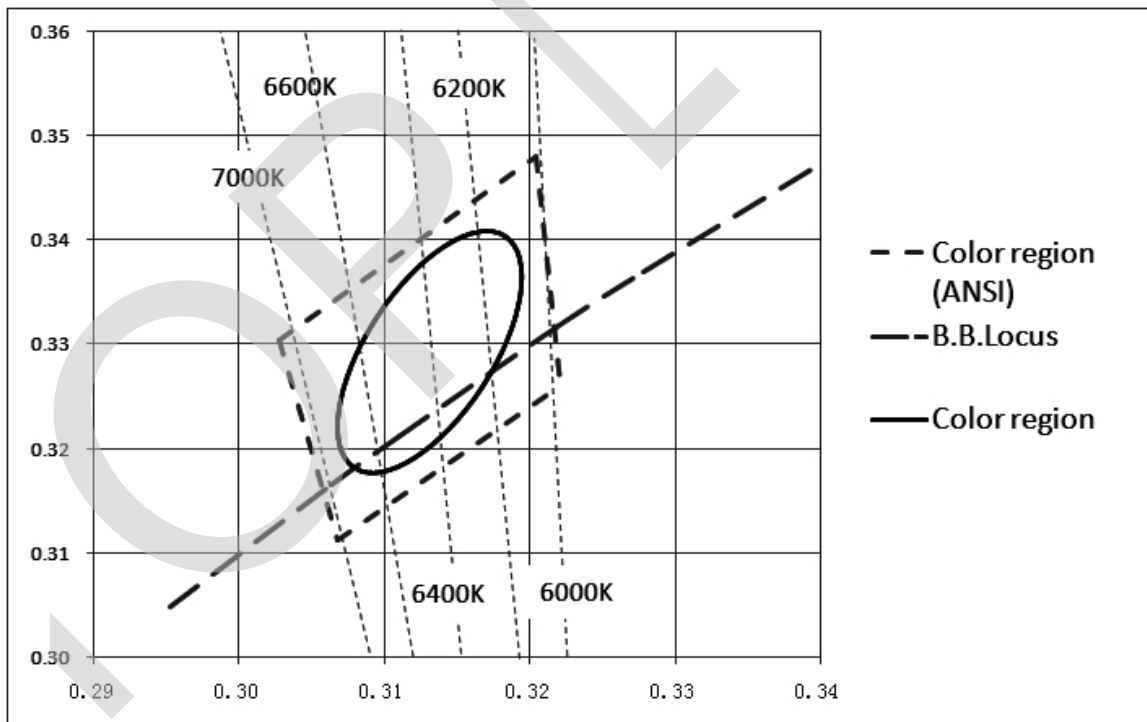
(Tolerance: $x,y \pm 0.005$)

($I_F = 480\text{mA}$, $T_c = 25^\circ\text{C}$)

Range		Chromaticity coordinates				
		NO.1	NO.2	NO.3	NO.4	CENTER
	x	0.3205	0.3028	0.3068	0.3221	0.3123
	y	0.3481	0.3304	0.3113	0.3261	0.3238

* The percentage of each rank in the shipment shall be determined by TOPLITE..

Chromaticity Diagram



Note: The tolerance of measurement at our tester is $V_F \pm 3\%$, $D_v \pm 10\%$, Chromaticity(x,y) ± 0.005 .



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6. USE STANDARD & PRECAUTIONS

Before use TOPLITE COB product, carefully read the specifications;

Handling with care for this product

Never touch the optical surface with finger or sharp object. The LED surface could be soiled or damaged, which could affect the optical performance of the LED.

Do not apply direct pressure on the optical surface.

Do not touch the resin with tweezers to avoid scratching or other damage.

In work environment, please keep handling the LEDs with appropriate ESD grounding. because this is a semiconductor product.

Please take adequate measures to prevent any static electricity being produced: such as the wearing of a wristband or anti-static gloves when handling this product.

